



Sample gas cooler

EGK 10

Installation and Operation Instructions

Original instructions





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Read this instruction carefully prior to installation and/or use. Pay attention particularly to all advises and safety instructions to prevent injuries. Bühler Technologies can not be held responsible for misusing the product or unreliable function due to unauthorised modifications.

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Document information

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1 Introduction

1.1 Intended use

This unit is intended for industrial use in gas analysis systems. It's an essential component for conditioning the sample gas to protect the analysis instrument from residual moisture in the sample gas.

Please note the specifications in the data sheet on the specific intended use, existing material combinations, as well as pressure and temperature limits.

1.2 Types

The device is delivered with different configurations. The part number given on the type plate informs you about the specific configuration of your device.

1.3 Scope of delivery

- Cooler
- Product documentation
- Connection-/mounting accessories (optional)

1.4 Ordering Instructions

The item number is a code for the configuration of your unit. Please use the following model key:

Please note: Every individual gas path must be equipped with peristaltic pump or condensate drain.

4569	X	X	X	X	0	0	0	X	Product Characteristics
									Voltage
	1								115 V
	2								230 V
									Gas path / Material / Version
	0	0	0						without heat exchanger
	1	1	0						Single heat exchanger / stainless steel / TS10 G 3/8"
	1	1	1						Single heat exchanger / stainless steel / TS10 NPT 3/8"
	1	2	1						Single heat exchanger / glass coated inside / TS10 GB NPT 3/8"
									Condensate drain ¹⁾
				0					without condensate drain
									Mounting Accessories
								0	without mounting accessories
								1	with mounting accessories
								2	with feet
								3	with mounting accessories and feet
								4	with handles
								5	with mounting brackets and handles
								6	with feet and handles
								7	with all mounting accessories

¹⁾ Peristaltic pumps cannot be mounted to the cooler. Peristaltic pumps only available for separate installation.

2 Safety instructions

2.1 Important advice

Operation of the device is only permitted if:

- the product is used under the conditions described in the installation- and operation instruction, the intended application according to the type plate and the intended use. In case of unauthorized modifications done by the user Bühler Technologies GmbH can not be held responsible for any damage,
- when complying with the specifications and markings on the nameplates.
- the performance limits given in the datasheets and in the installation- and operation instruction are obeyed,
- monitoring devices and safety devices are installed properly,
- service and repair is carried out by Bühler Technologies GmbH,
- only original spare parts are used.

This manual is part of the equipment. The manufacturer keeps the right to modify specifications without advanced notice. Keep this manual for later use.

Signal words for warnings

DANGER	Signal word for an imminent danger with high risk, resulting in severe injuries or death if not avoided.
WARNING	Signal word for a hazardous situation with medium risk, possibly resulting in severe injuries or death if not avoided.
CAUTION	Signal word for a hazardous situation with low risk, resulting in damaged to the device or the property or minor or medium injuries if not avoided.
NOTICE	Signal word for important information to the product.

Warning signs

These instructions use the following warning signs:

	Warns of a general hazard		General information
	Warns of voltage		Unplug from mains
	Warns not to inhale toxic gasses		Wear respiratory equipment
	Warns of corrosive liquids		Wear a safety mask
	Warns of explosive areas		Wear gloves

2.2 General hazard warnings

The equipment must be installed by a professional familiar with the safety requirements and risks.

Be sure to observe the safety regulations and generally applicable rules of technology relevant for the installation site. Prevent malfunctions and avoid personal injuries and property damage.

The operator of the system must ensure:

- Safety notices and operating instructions are available and observed,
- The respective national accident prevention regulations are observed,
- The permissible data and operational conditions are maintained,
- Safety guards are used and mandatory maintenance is performed,
- Legal regulations are observed during disposal,
- compliance with national installation regulations.
- the device is protected from mechanical loads.

Maintenance, Repair

Please note during maintenance and repairs:

- Repairs to the unit must be performed by Bühler authorised personnel.
- Only perform conversion-, maintenance or installation work described in these operating and installation instructions.
- Always use genuine spare parts.
- Do not install damaged or defective spare part. If necessary, visually inspect prior to installation to determine any obvious damage to the spare parts.

Always observe the applicable safety and operating regulations in the respective country of use when performing any type of maintenance.

DANGER

Electrical voltage



Electrocution hazard.

- a) Disconnect the device from power supply.
- b) Make sure that the equipment cannot be reconnected to mains unintentionally.
- c) The device must be opened by trained staff only.
- d) Regard correct mains voltage.



DANGER

Toxic, corrosive gas/condensate



Sample gas/condensate may be hazardous to health.

- a) If necessary, ensure a safe gas/condensate discharge.
- b) Always disconnect the gas supply when performing maintenance or repairs.
- c) Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear appropriate protective equipment.



DANGER

Potentially explosive atmosphere



Explosion hazard if used in hazardous areas.

The device is not suitable for operation in hazardous areas with potentially explosive atmospheres.

Do not expose the device to combustible or explosive gas mixtures.

3 Transport and storage

Only transport the product inside the original packaging or a suitable alternative.

The equipment must be protected from moisture and heat when not in use. It must be stored in a covered, dry and dust-free room at a temperature of -20 °C to 60 °C (-4 °F to 140 °F).

4 Installation and connection

4.1 Installation site requirements

The unit is intended for wall-mounted or table-top use in enclosed areas. Adequate protection from the weather must be provided when used outdoors.

Install the unit leaving enough room below the cooler to discharge the condensate. Leave room above for the gas supply.

Be sure to maintain the approved ambient temperature. Do not obstruct the convection of the cooler. The vents must have enough room to the next obstacle. The distance must especially be a minimum of 10 cm on the air outlet side.

Ensure adequate ventilation when installing in enclosed housings, e.g. analyser cabinets. If the convection is inadequate, we recommend aerating the cabinet or installing a fan to lower the inside temperature.

4.2 Installation

Run the gas supply to the cooler with a downward slope. The gas inputs are marked in red and additionally labelled "IN".

If a large amount of condensate accumulates, we recommend using a condensate trap with automatic condensate drain. Our condensate drains, 11 LD spec., AK 20 V, or model 165 SS, are suitable.

Glass vessels and automatic condensate drains are available for draining condensate for external mounting below the unit. When using automatic condensate drains, the sample gas pump must be installed upstream of the cooler (pressure operation) to ensure proper function of the condensate drain.

If the sample gas pump is located at the cooler outlet (suction operation), we recommend using glass condensate traps or peristaltic pumps.

Connecting the condensate drains

Depending on the material, build a connecting line with fittings and tubing or hose between the heat exchanger and condensate drain. For stainless steel the condensate drain can be suspended directly to the connecting tube, for hoses the condensate drain must be secured separately using a clamp.

The condensate drain can be mounted directly to the heat exchanger.

Condensate lines must always be installed with a slope and a minimum inside diameter of DN 8/10 (5/16").

Peristaltic pump (optional)

A peristaltic pump may also be installed a little away from the cooler. The bottom of the cooler has two rivet M4 nuts designated for installing the pump directly below the cooler.

NOTICE



Installing peristaltic **pumps** CPsingle / CPdouble limits the maximum permissible **operating pressure** in the system!
Operating pressure ≤ 1 bar

4.3 Electrical connections

The operator must install an external separator for the device which is clearly assigned to this device.

This separator

- must be located near the device,
- must be easy for the operator to reach,
- must comply with IEC 60947-1 and IEC 60947-3,
- must separate all live conductors and the status output, and
- must not be attached to the power feed.

WARNING



Hazardous electrical voltage

The device must be installed by trained staff only.

CAUTION



Wrong mains voltage

Wrong mains voltage may damage the device.
Regard the correct mains voltage as given on the type plate.

WARNING



High voltage

Damage to the device in case of insulation testing
Do not proceed insulation tests with high voltage to the device as a whole!

Insulation test

The device is equipped with extensive EMC protection. If insulation tests are carried out the electronic filter devices will be damaged. All necessary tests have been carried out for all concerned groups of components at the factory (test voltage 1 kV or 1.5 kV respectively, depending on the device).

If you wish to carry out the insulation test by yourself, please test only separate groups of components.

Disconnect the compressor, the fan, the heating or the peristaltic pumps, respectively, and then carry out the insulation tests.

Plug connection

This device has one EN 175301-803 plug each for the power supply and the signal output. If the lead is connected correctly, these cannot be confused. Therefore please be sure to correctly reassemble the plugs after connecting the wires. Below you will find the pin assignments, with the numbers corresponding to those on the plugs:

The supply line cross-sections must be suitable for the rated current. Use a maximum line cross-section of 1.5 mm² (AWG 16) and a cable diameter of 8 - 10 mm (0.31 - 0.39 inch).

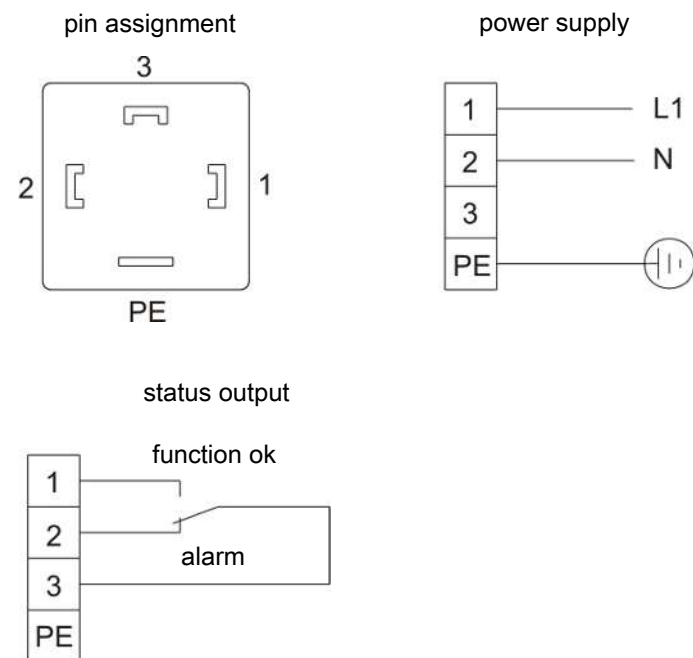


Fig. 1: A05-100002 Cooler electric supply

The mains supply must be protected with 16 A. The clamping area has a diameter of 8-10 mm (0.31-0.39 in). If the unit is equipped with peristaltic pump it must be connected to a power source per the specifications in the respective operating instructions.

5 Operation and control

NOTICE



The device must not be operated beyond its specifications.

After switching on the cooler the block temperature will be displayed. The display will flash until the block temperature has reached the preset target value (\pm adjustable alarm range). The status contact is in the Alarm position.

Once the target temperature range has been reached, the temperature will continuously be displayed and the status contact switches over.

If the display flashes during operation or an error message appears, please refer to bullet "Troubleshooting".




Please refer to the data sheet for performance data and maximum ratings.

5.1 Use of menu functions

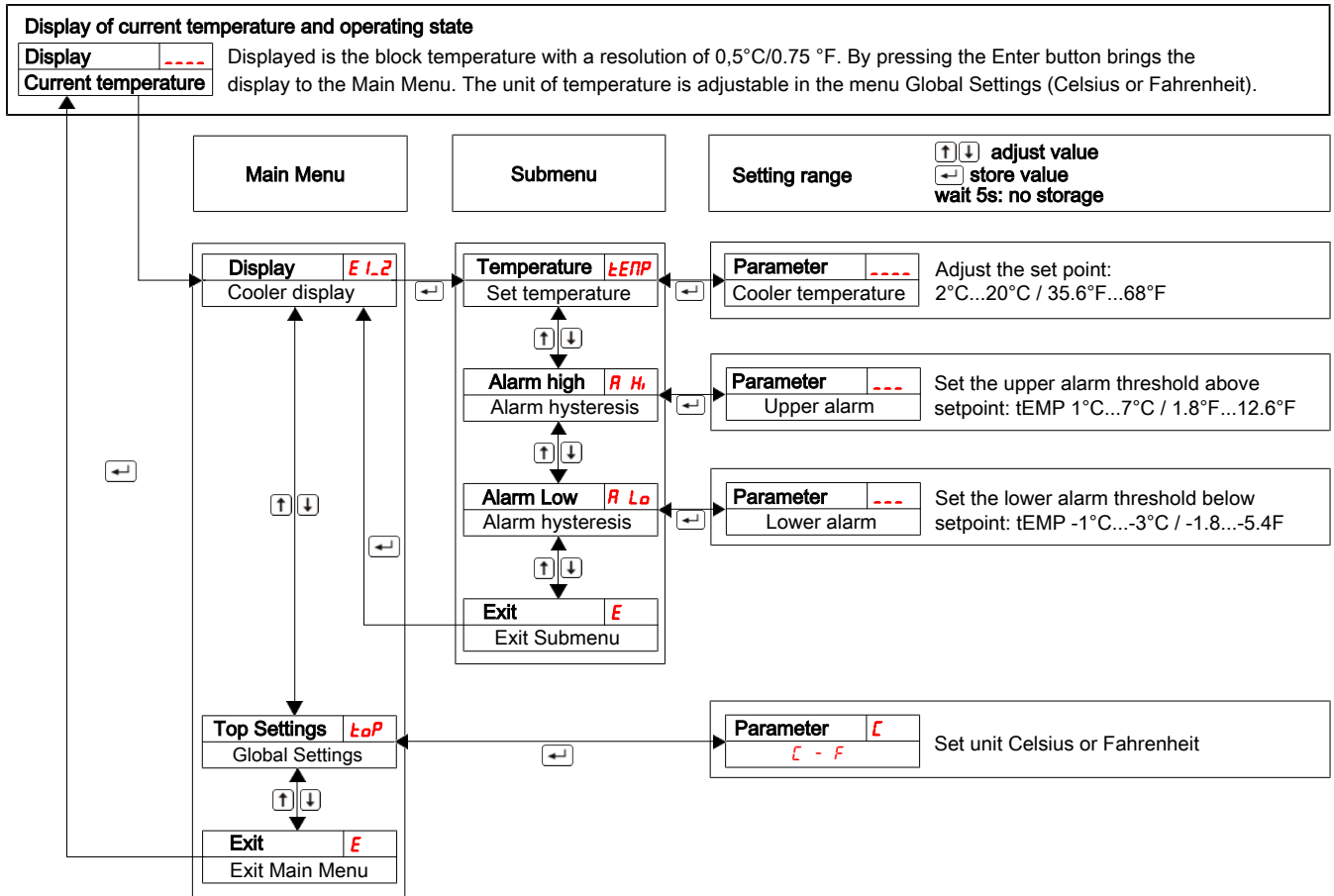
Overview of the operational principal:

Use this short description if you have experience with the device.

Operation is carried out by only the keys with the following functions:

Key	Function
	<ul style="list-style-type: none"> – Switch from measurement display to main menu – Selection of the display menu item – Accepting the changed value or selection
	<ul style="list-style-type: none"> – Switch to the upper menu item – Increase of the value of switching the selection – Temporary display of the alternative measurement display (if option is installed)
	<ul style="list-style-type: none"> – Switch to lower menu item – Decrease of the value of switching the selection – Temporary display of the alternative measurement display (if option is installed)

5.1.1 Overview of the menu items



5.1.2 Detailed description of the operational principle

The detailed description will guide you through the menu step by step.

Connect the unit to the power supply and wait for the startup procedure to complete. At first the software version implemented on the unit will be displayed for a brief period. The unit will then switch directly into measured value display.

- ↵ Pressing the button will take you from display mode to the main menu. (The control will continue running whilst in menu mode.)
- ↑ ↓ Use these buttons to navigate the main menu.
- ↵ After confirming a main menu item the associated submenu will open

Here you can configure operating parameters:

- ↑ ↓ Cycle through the submenu to configure the parameters,
- ↵ then confirm the menu item to be changed.

- ↑ ↓ You can now set values within specific limits.

- ↵ After confirming the value the system will save it. This will automatically return you to the submenu.

If no button is pushed for approx. 5 s, the unit will automatically return to the submenu. Changes to values will not be saved.

The same applies to the sub- and main menu. The system will automatically return to display mode without saving the (last) value changed. Parameters which were previously changed and saved will be retained and not reset.

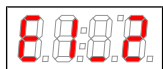
NOTICE! After saving values with the Enter key they will be applied to the control.

- E To exit the main or submenu, select menu item E (Exit).

5.2 Description of menu functions

5.2.1 Main menu

Cooler



From here you will be able to access to all relevant cooler settings. The related submenu allows you to select the target temperature and alarm thresholds.

Globale settings (ToP Settings)



Selection of the global temperature unit, either degree Celsius (C) or degree Fahrenheit (F).

Note:

This menu item has no sub-item. The temperature unit is directly selected.

Exit main menu

Display → **E**



Selecting this will return you to display mode.

5.2.2 Submenu

Cooler -> nominal temperature (temperature)



This setting determines the nominal temperature for the cooler temperature. The value can be set to a range from 2 °C (35.6 °F) to 20 °C (68 °F).

Note:

The standard value at delivery is 5 °C (41 °F) (unless otherwise agreed). If the temperature is changed the indicator may blink, until the new operating range has been reached.

Cooler -> upper alarm limit (alarm high)



Here you can set the upper threshold for the visual signal and the alarm relay. The alarm limit is set to a range from 1 °C (1.8 °F) to 7 °C (12.6 °F) in relation to the cooler temperature setting.

Note:

The standard value at delivery is 3 °C (5.4 °F) (unless otherwise agreed).

Cooler -> lower alarm limit (alarm low)



Here you can set the lower threshold for the visual signal and the alarm relay. The alarm limit is set to a range from -1 °C (-1.8 °F) to -3 °C (-5.4 °F) in relation to the cooler temperature setting.

Note:

The standard value at delivery is -3 °C (-5.4 °F) (unless otherwise agreed).

Exit submenu



Selecting this item returns to the main menu.

6 Maintenance

The basic version of the cooler requires no special maintenance.

However, it may have different options depending on the cooler model. In this case the following maintenance must be performed regularly:

- **Optional peristaltic pump:** Check hoses

During maintenance, remember:

- The equipment must be maintained by a professional familiar with the safety requirements and risks.
- Only perform maintenance work described in these operating and installation instructions.
- Observe the respective safety regulations and operating specifications when performing any type of maintenance.
- Always use genuine spare parts.

DANGER



Electrical voltage

Electrocution hazard.

- Disconnect the device from power supply.
- Make sure that the equipment cannot be reconnected to mains unintentionally.
- The device must be opened by trained staff only.
- Regard correct mains voltage.



DANGER



Toxic, corrosive gas/condensate

Sample gas/condensate may be hazardous to health.

- If necessary, ensure a safe gas/condensate discharge.
- Always disconnect the gas supply when performing maintenance or repairs.
- Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear appropriate protective equipment.



7 Service and repair

This chapter contains information on troubleshooting and correction should an error occur during operation.

Repairs to the unit must be performed by Bühler authorised personnel.

Please contact our Service Department with any questions:

Tel.: +49-(0)2102-498955 or your agent

For further information about our services and customised maintenance visit <http://www.buehler-technologies.com/service>.

If the equipment is not functioning properly after correcting any malfunctions and switching on the power, it must be inspected by the manufacturer. Please send the equipment inside suitable packaging to:

Bühler Technologies GmbH

- Reparatur/Service -

Harkortstraße 29

40880 Ratingen

Germany

Please also attach the completed and signed RMA decontamination statement to the packaging. We will otherwise be unable to process your repair order.

You will find the form in the appendix of these instructions, or simply request it by e-mail:

service@buehler-technologies.com.

7.1 Troubleshooting

Problem / Malfunction	Possible cause	Action
No display	– Mains voltage interrupted	– Connect to mains; verify – the plug is inserted correctly
	– Fuse defective	– Check fuse and replace, if necessary
Cooler doesn't start up	– Compressor housing temperature too high	– Allow to cool down and ensure adequate ventilation
Display flashes due to:		
– Excess temperature	– Operating point not yet reached	– Wait (max. 20 min)
	– Cooling output too low despite the cooler running	– Ensure the vents are not covered (heat buildup)
	– Flow rate / dew point / gas temperature too high	– Maintain limits / install pre-separator
	– Built-in fan stopped	– Check and replace if necessary
– Temperature low	– Control unit failure	– Send in cooler
Condensate inside the gas output	– Condensate trap full	– Empty condensate trap
	– Valve inside the automatic condensate drain may be stuck	– Flush in both directions
	– Cooler overload	– Maintain limits
Reduced gas flow rate	– Gas circuit clogged	– Remove and clean heat exchanger
	– Condensate output iced over	– Send in cooler
No cooling	– Compressor doesn't start up	– Compressor PTC not cooled down sufficiently. Wait 5 minutes and try again.
Fuse is triggering	– Increased compressor current consumption due to faulty compressor start-up	– Compressor PTC not cooled down sufficiently. Wait 5 minutes and try again.

Error Messages in the Display

The display alternates between the temperature and error message,

Problem / Malfunction	Possible cause	Action
 Error 01	– Interruption	– Temperature sensor failure: Send in cooler
 Error 02	– Short circuit	– Temperature sensor failure: Send in cooler

7.2 Safety instructions

- The device must be operated within its specifications.
- All repairs must be carried out by Bühler authorised personnel only.
- Only perform modifications, servicing or mounting described in this manual.
- Only use original spare parts.

DANGER

Electrical voltage

Electrocution hazard.



- Disconnect the device from power supply.
- Make sure that the equipment cannot be reconnected to mains unintentionally.
- The device must be opened by trained staff only.
- Regard correct mains voltage.



DANGER

Toxic, corrosive gas/condensate

Sample gas/condensate may be hazardous to health.



- If necessary, ensure a safe gas/condensate discharge.
- Always disconnect the gas supply when performing maintenance or repairs.
- Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear appropriate protective equipment.



CAUTION

Health hazard in case of leaking cooling circuit / heat exchanger

The cooling circuit is filled with coolant R134a.

The heat exchanger is filled with a coolant based on glycol.

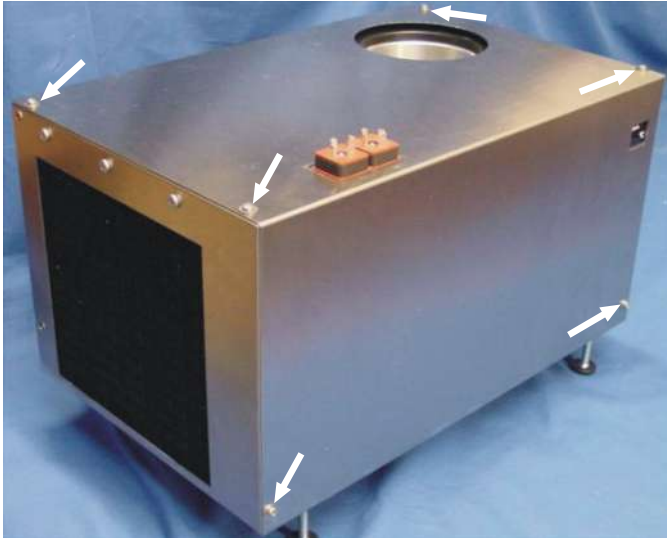
In case of leaking / broken cooling circuit / heat exchanger:



- Avoid contact with skin or eyes.
- Do not ingest or inhale coolant.
 - ⇒ Due to the small amount of coolant no health hazards need be feared.
 - ⇒ Do not put the device back to operation if leakage of the cooling circuit happend.

7.3 Opening the housing

- Close gas supply.
- Switch off and unplug the device.
- Disconnect gas connections
- Loosen the screws on the cover.



- Lift off cover:



- All components are now freely accessible.

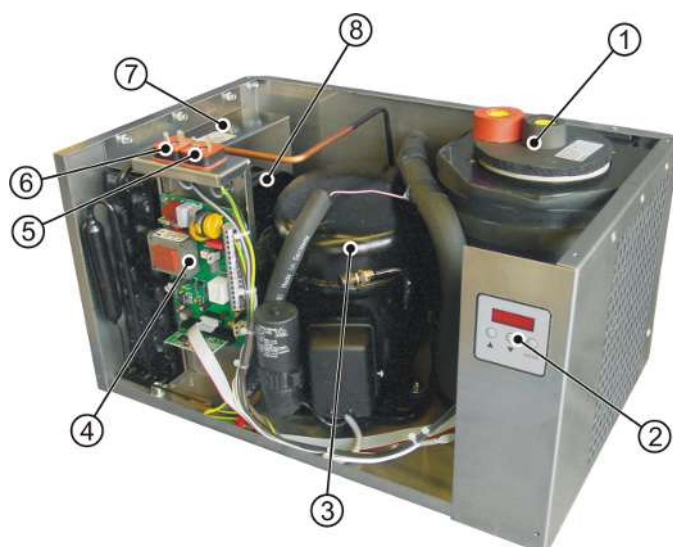


Fig. 2: A100036 EGK 10 Overview

1 Heat exchanger sample gas (filled with glycol-based coolant)	5 Mains plug
2 Display ABT 400	6 Alarm plug
3 Compressor with closed cooling circuit, charged with R134a	7 Liquefier
4 Electronics with power/control board, fuse and MCP1	8 Fan

7.4 Replacing the fuse of the cooler

- Open the device as described in chapter Opening the housing.
- The fuse is placed on the PBC beneath a plastic cap. Replace the fuse and push down the plastic cap. Regard the supply voltage for selecting the correct value of the fuse.

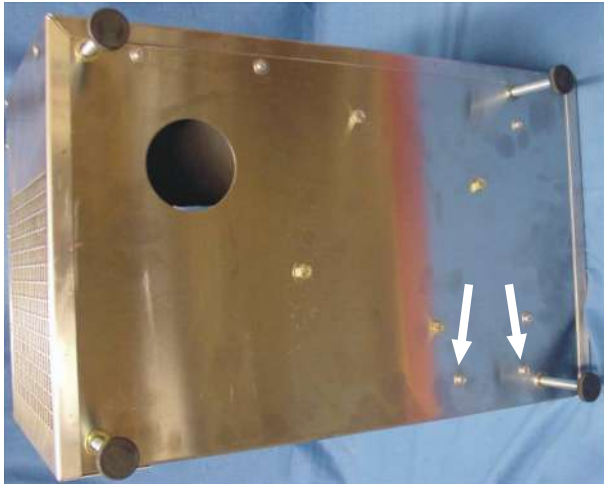
Example:



- Fix the cover. Fasten the screws.
- Reconnect hoses.
- Reconnect power supply.

7.5 Replacing the fan

- Open the device as described in chapter Opening the housing.
- For better accessibility to the fan, remove the electronics. For this, unscrew the screws at the bottom of the housing and remove the card holder.



- Disconnect the plug at the fan.
- Remove the 2 screws on the left and right side of the fan.



- Replace the fan and reassemble the device in reverse order.

7.6 Replacing the power supply board

- Open the device as described in chapter Opening the housing.
- Remove all cables.
- Terminal diagram EGK:

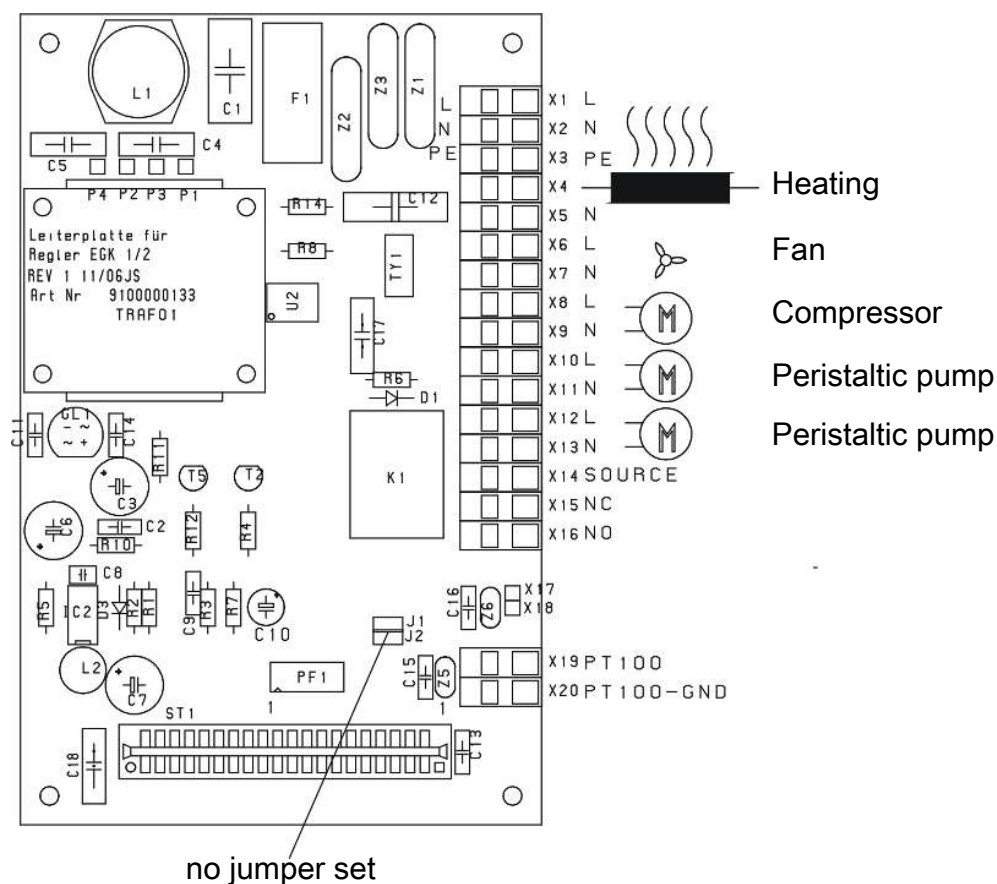


Fig. 3: A100042 Power supply board

- Unscrew the screws at the corners of the PCB.
- Replace the power supply board and reassemble the device in reverse order.

7.7 Replacing the controller board MCP1

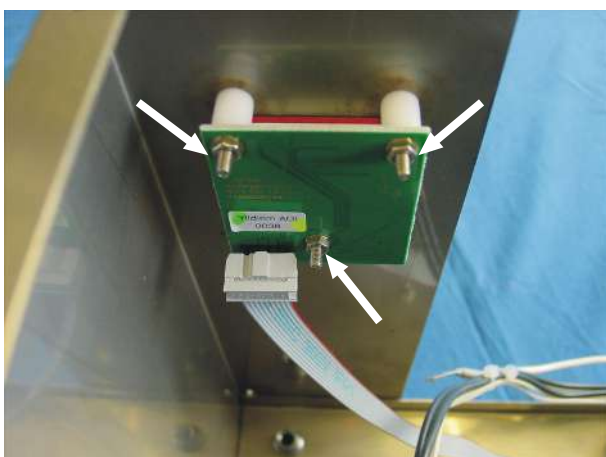
- Open the device as described in chapter Opening the housing.
- Pull the controller board MCP1 of the power supply board.
- Insert the new MCP1. Regard the mounting direction: The electronics components must point upwards!



- Reassemble the device in reverse order.

7.8 Replacing the display

- Open the device as described in chapter Opening the housing.
- Disconnect the flat ribbon cable from the display.
- Unscrew the 3 nuts and replace the display ABT 400.



- Reassemble the device in reverse order.

7.9 Cleaning and removal of the heat exchanger

Heat exchangers only need to be replaced or maintained if clogged or damaged. If they are clogged, we recommend checking if using a filter will avoid future occurrences.

- Close gas supply.
- Switch off device and disconnect all plugs (e.g. status output connector, supply input, etc.).
- Disconnect gas connections and condensate drain.
- Pull the heat exchanger up and out.
- Clean cleaning nest (hole inside the cooler block), as the heat exchangers are installed with silicone grease.
- Flush the heat exchanger until all contaminants have been removed.
- Grease the cooled outside surface external surface with silicone grease.
- Reinsert the heat exchanger into the cooling nest with a rotating movement.
- Reconnect the gas supply and condensate drain. The gas inlet is marked red.
- Restore power/gas supply and wait for unit to be ready for operation.
- Open gas supply.

7.10 Replacing the hoses of the peristaltic pump (option)

- Turn off gas supply.
- Switch the device off and disconnect power supply.
- Remove the supplying and draining hoses from the pump (**Take care of the safety instructions!**).
- Loosen the centre knurled screw but do not remove it. Push the screw downwards.
- Pull off the cover.
- Pull the connections sideways and remove the hose.
- Replace the hose and remount the pump in reverse order.
- Reconnect power supply.

7.11 Spare parts

Please also specify the model and serial number when ordering parts.

Upgrade and expansion parts can be found in our catalog.

Available spare parts:

Item no.	Description
9100110124	Display ABT 400
9100010125	Controller board MCP 1
9100010133	230 V mains and controller board
9100010134	115 V mains and controller board
4410031	Fan 230 V
4400031	Fan 115 V
9110000001	Sample gas cooler micro-fuse, 230 V / 115 V, 5 x 20 mm, 800 mA delayed action
4510033	Single stainless steel heat exchanger TS10 NPT 3/8"
4510034	Single stainless steel heat exchanger TS10 G3/8"
4510038	Single heat exchanger, glass coated inside, TS10 GB NPT 3/8"
44920035114	Condensate pump hose, Tygon (Norprene), screw connection (metric)
44920035115	Condensate pump hose, Tygon (Norprene), screw connection (US)

7.11.1 Spare Parts and Accessories

Item no.	Description
4410001	Automatic condensate drain 11 LD V 38
4410004	Automatic condensate drain AK 20, PVDF
4410005	Condensate trap GL 1; glass, 0.4 L
4410019	Condensate trap GL 2; glass, 1 L
44921170114	CPsingle 115 V 60 Hz, 1 L/h, metric screw-in connection DN 4/6, for separate installation
44921170115	CPsingle 115 V 60 Hz, 1 L/h, US screw-in connection 1/6"-1/4, for separate installation
44921180114	CPsingle 230 V, 60 Hz, 1 L/h, metric screw-in connection DN 4/6, for separate installation
44921180115	CPsingle 230 V 60 Hz, 1 L/h, US screw-in connection 1/6"-1/4, for separate installation

8 Disposal

The refrigerant circuit of the cooler contains R134a refrigerant. The heat exchanger is charged with glycol-based coolant.

The applicable national laws must be observed when disposing of the products. Disposal must not result in a danger to health and environment.

The crossed out wheelie bin symbol on Bühler Technologies GmbH electrical and electronic products indicates special disposal notices within the European Union (EU).



The crossed out wheelie bin symbol indicates the electric and electronic products bearing the symbol must be disposed of separate from household waste. They must be properly disposed of as waste electrical and electronic equipment.

Bühler Technologies GmbH will gladly dispose of your device bearing this mark. Please send your device to the address below for this purpose.



We are obligated by law to protect our employees from hazards posed by contaminated devices. Therefore please understand that we can only dispose of your waste equipment if the device is free from any aggressive, corrosive or other operating fluids dangerous to health or environment. **Please complete the "RMA Form and Decontamination Statement", available on our website, for every waste electrical and electronic equipment. The form must be applied to the packaging so it is visible from the outside.**

Please return waste electrical and electronic equipment to the following address:

Bühler Technologies GmbH
WEEE
Harkortstr. 29
40880 Ratingen
Germany

Please also observe data protection regulations and remember you are personally responsible for the returned waste equipment not bearing any personal data. Therefore please be sure to delete your personal data before returning your waste equipment.

9 Appendices

9.1 Technical Data

Gas Cooler Technical Data

Ready for operation:	after max. 15 minutes		
Rated cooling capacity (at 25 °C):	1450 kJ/h		
Ambient temperature:	5 °C to 50 °C		
Gas outlet dew point			
preset:	5 °C		
adjustable:	2 °C to 20 °C		
Alarm threshold adjustable around dew point			
upper alarm threshold:	+1 °C to +7 °C, factory setting 3 °C		
lower alarm threshold:	-1 °C to -3 °C, factory setting -3 °C		
Dew point fluctuations			
static:	± 0.2 K		
in the entire specification range:	± 2 °C		
IP rating:	IP 20		
Housing:	Stainless steel		
Weight incl. heat exchanger:	approx. 32 kg		
Electric supply:	115 V, 60 Hz or 230 V, 50 Hz		
Electrical data:		230 V	115 V
	Typical power input:	300 VA	260 VA
	max. operating current:	3.6 A	6.8 A
Starting current:	12 A (230 V), 28 A (115 V)		
Status output switching capacity:	230 VAC, 150 VDC Changeover contact, 2 A, 30 VA		
Max. pressure p_{\max} :	5 bar		
Pressure drop Δp ($v = 1500 \text{ L/h}$):	24 mbar		

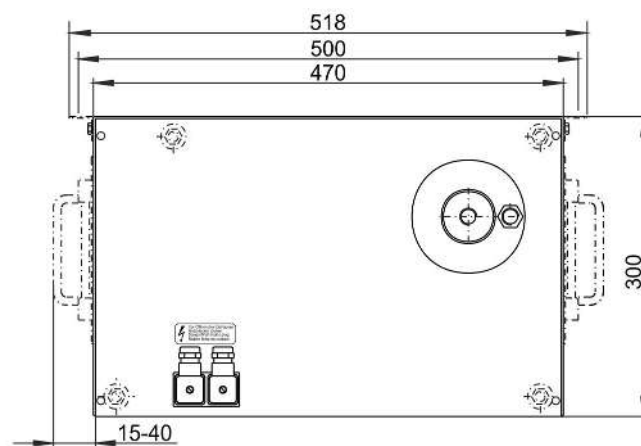
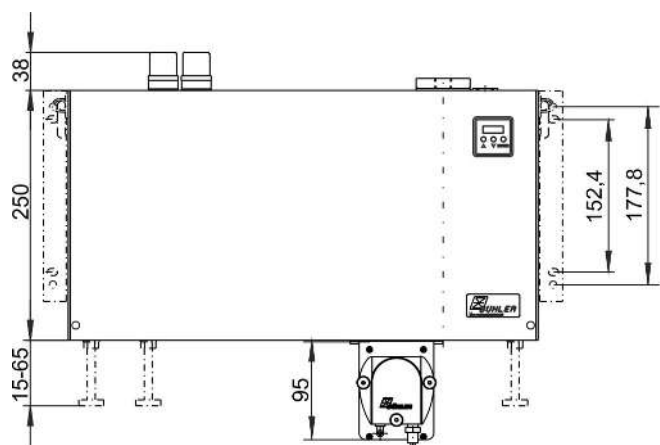
9.2 Flow parameter TS10

Inlet dew point (humidity)	Ambient temperature	Flow in NI/h at a gas inlet temperature of					Condensate per h every 1000 L/h
		60 °C	80 °C	100 °C	140 °C	180 °C	
40 °C (7 Vol%)	5...50 °C	3900	3500	3100	2600	2200	70 ml
50 °C (12 Vol%)	10...45 °C	3300	3000	2800	2450	2150	120 ml
	5...50 °C	1900	1750	1650	1450	1300	
55 °C (16 Vol%)	22...35 °C	3000	2800	2650	2350	2100	150 ml
	5...50 °C	1500	1400	1350	1200	1100	
60 °C (20 Vol%)	22...35 °C	2500	2350	2200	2000	1850	200 ml
	5...50 °C	1200	1100	1040	980	900	
65 °C (25 Vol%)	22...35 °C	-	1800	1750	1600	1450	265 ml
	5...50 °C	-	850	820	790	730	
70 °C (31 Vol%)	22...35 °C	-	1350	1280	1200	1150	365 ml
	5...50 °C	-	670	650	600	570	
80 °C (47 Vol%)	22...35 °C	-	720	700	650	630	730 ml
	5...50 °C	-	360	350	330	320	

Example: The ambient temperature can be maintained in the 22...35 °C range. The gas inlet temperature is 140 °C, the inlet dew point 60 °C.

Use row "inlet dew point" = 60 °C and ambient temperature 22...35 °C to locate the value 2000 L/h in column 140 °C. For values between the gas temperature values in the table, use linear calculation between the flow values.

9.3 Dimensions



10 Attached documents

- Declaration of conformity KX450001
- RMA - Decontamination Statement

EU-Konformitätserklärung
EU-declaration of conformity



Hiermit erklärt Bühler Technologies GmbH,
dass die nachfolgenden Produkte den
wesentlichen Anforderungen der Richtlinie

*Herewith declares Bühler Technologies GmbH
that the following products correspond to the
essential requirements of Directive*

2014/35/EU
(Niederspannungsrichtlinie / low voltage directive)

in ihrer aktuellen Fassung entsprechen.

in its actual version.

Folgende Richtlinie wurde berücksichtigt:

The following directive was regarded:

2014/30/EU (EMV/EMC)

Produkt / products: Kompressor-Messgaskühler / Compressor sample gas cooler
Typ / type: EGK 1, EGK 1 SD-L, EGK 1/2, EGK 1/2-L, EGK 4S, EGK 10

Das Betriebsmittel dient der Aufbereitung des Messgases, um das Analysengerät vor Restfeuchtigkeit
im Messgas zu schützen.

*This equipment is used for conditioning the sample gas to protect the analysis instrument from residual
moisture in the sample gas.*

Das oben beschriebene Produkt der Erklärung erfüllt die einschlägigen
Harmonisierungsrechtsvorschriften der Union:

*The object of the declaration described above is in conformity with the relevant Union harmonisation
legislation:*

EN 61326-1:2013

EN 61010-1:2010/A1:2019/AC:2019-04

Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller.
This declaration of conformity is issued under the sole responsibility of the manufacturer.

Dokumentationsverantwortlicher für diese Konformitätserklärung ist Herr Stefan Eschweiler mit
Anschrift am Firmensitz.

*The person authorized to compile the technical file is Mr. Stefan Eschweiler located at the company's
address.*

Ratingen, den 17.02.2023

Stefan Eschweiler
Geschäftsführer – Managing Director

Frank Pospiech
Geschäftsführer – Managing Director

UK Declaration of Conformity



The manufacturer Bühler Technologies GmbH declares, under the sole responsibility, that the product complies with the requirements of the following UK legislation:

Electrical Equipment Safety Regulations 2016

The following legislation were regarded:

Electromagnetic Compatibility Regulations 2016

Product: Compressor sample gas cooler
Types: EGK 1
EGK 1 SD-L
EGK 1/2
EGK 1/2-L
EGK 4S
EGK 10

The equipment is used for conditioning the sample gas to protect the analysis instrument from residual moisture in the sample gas.

The object of the declaration described above is in conformity with the relevant designated standards:

EN 61010-1:2010/A1:2019/AC:2019-04

EN 61326-1:2013

Ratingen in Germany, 17.02.2023

A handwritten signature in blue ink, appearing to read 'Stefan Eschweiler'.

Stefan Eschweiler
Managing Director

A handwritten signature in blue ink, appearing to read 'Frank Pospiech'.

Frank Pospiech
Managing Director

RMA-Formular und Erklärung über Dekontaminierung

RMA-Form and explanation for decontamination



RMA-Nr./ RMA-No.

Die RMA-Nr. bekommen Sie von Ihrem Ansprechpartner im Vertrieb oder Service. Bei Rücksendung eines Altgeräts zur Entsorgung tragen Sie bitte in das Feld der RMA-Nr. "WEEE" ein./ You may obtain the RMA number from your sales or service representative. When returning an old appliance for disposal, please enter "WEEE" in the RMA number box.

Zu diesem Rücksendeschein gehört eine Dekontaminierungserklärung. Die gesetzlichen Vorschriften schreiben vor, dass Sie uns diese Dekontaminierungserklärung ausgefüllt und unterschrieben zurücksenden müssen. Bitte füllen Sie auch diese im Sinne der Gesundheit unserer Mitarbeiter vollständig aus./ This return form includes a decontamination statement. The law requires you to submit this completed and signed decontamination statement to us. Please complete the entire form, also in the interest of our employee health.

Firma/ Company

Firma/ Company

Straße/ Street

PLZ, Ort/ Zip, City

Land/ Country

Gerät/ Device

Anzahl/ Quantity

Auftragsnr./ Order No.

Ansprechpartner/ Person in charge

Name/ Name

Abt./ Dept.

Tel./ Phone

E-Mail

Serien-Nr./ Serial No.

Artikel-Nr./ Item No.

Grund der Rücksendung/ Reason for return

- ☐ Kalibrierung/ Calibration ☐ Modifikation/ Modification
☐ Reklamation/ Claim ☐ Reparatur/ Repair
☐ Elektroaltgerät/ Waste Electrical & Electronic Equipment (WEEE)
☐ andere/ other

bitte spezifizieren/ please specify

Ist das Gerät möglicherweise kontaminiert?/ Could the equipment be contaminated?

- ☐ Nein, da das Gerät nicht mit gesundheitsgefährdenden Stoffen betrieben wurde./ No, because the device was not operated with hazardous substances.
☐ Nein, da das Gerät ordnungsgemäß gereinigt und dekontaminiert wurde./ No, because the device has been properly cleaned and decontaminated.
☐ Ja, kontaminiert mit:/ Yes, contaminated with:



☐
explosiv/
explosive



☐
entzündlich/
flammable



☐
brandfördernd/
oxidizing



☐
komprimierte
Gase/
compressed
gases



☐
ätzend/
caustic



☐
giftig,
Lebensgefahr/
poisonous, risk
of death



☐
gesundheitsge-
fährdend/
harmful to
health



☐
gesund-
heitsschädlich/
health hazard



☐
umweltge-
fährdend/
environmental
hazard

Bitte Sicherheitsdatenblatt beilegen! / Please enclose safety data sheet!

Das Gerät wurde gespült mit:/ The equipment was purged with:

Diese Erklärung wurde korrekt und vollständig ausgefüllt und von einer dazu befugten Person unterschrieben. Der Versand der (dekontaminierten) Geräte und Komponenten erfolgt gemäß den gesetzlichen Bestimmungen.

This declaration has been filled out correctly and completely, and signed by an authorized person. The dispatch of the (decontaminated) devices and components takes place according to the legal regulations.

Falls die Ware nicht gereinigt, also kontaminiert bei uns eintrifft, muss die Firma Bühler sich vorbehalten, diese durch einen externen Dienstleister reinigen zu lassen und Ihnen dies in Rechnung zu stellen.

Should the goods not arrive clean, but contaminated, Bühler reserves the right, to commission an external service provider to clean the goods and invoice it to your account.

Firmenstempel/ Company Sign

Datum/ Date

rechtsverbindliche Unterschrift/ Legally binding signature



Vermeiden von Veränderung und Beschädigung der einzusendenden Baugruppe

Die Analyse defekter Baugruppen ist ein wesentlicher Bestandteil der Qualitätssicherung der Firma Bühler Technologies GmbH. Um eine aussagekräftige Analyse zu gewährleisten muss die Ware möglichst unverändert untersucht werden. Es dürfen keine Veränderungen oder weitere Beschädigungen auftreten, die Ursachen verdecken oder eine Analyse unmöglich machen.

Umgang mit elektrostatisch sensiblen Baugruppen

Bei elektronischen Baugruppen kann es sich um elektrostatisch sensible Baugruppen handeln. Es ist darauf zu achten, diese Baugruppen ESD-gerecht zu behandeln. Nach Möglichkeit sollten die Baugruppen an einem ESD-gerechten Arbeitsplatz getauscht werden. Ist dies nicht möglich sollten ESD-gerechte Maßnahmen beim Austausch getroffen werden. Der Transport darf nur in ESD-gerechten Behältnissen durchgeführt werden. Die Verpackung der Baugruppen muss ESD-konform sein. Verwenden Sie nach Möglichkeit die Verpackung des Ersatzteils oder wählen Sie selber eine ESD-gerechte Verpackung.

Einbau von Ersatzteilen

Beachten Sie beim Einbau des Ersatzteils die gleichen Vorgaben wie oben beschrieben. Achten Sie auf die ordnungsgemäße Montage des Bauteils und aller Komponenten. Versetzen Sie vor der Inbetriebnahme die Verkabelung wieder in den ursprünglichen Zustand. Fragen Sie im Zweifel beim Hersteller nach weiteren Informationen.

Einsenden von Elektroaltgeräten zur Entsorgung

Wollen Sie ein von Bühler Technologies GmbH stammendes Elektroprodukt zur fachgerechten Entsorgung einsenden, dann tragen Sie bitte in das Feld der RMA-Nr. „WEEE“ ein. Legen Sie dem Altgerät die vollständig ausgefüllte Dekontaminierungserklärung für den Transport von außen sichtbar bei. Weitere Informationen zur Entsorgung von Elektroaltgeräten finden Sie auf der Webseite unseres Unternehmens.

Avoiding alterations and damage to the components to be returned

Analysing defective assemblies is an essential part of quality assurance at Bühler Technologies GmbH. To ensure conclusive analysis the goods must be inspected unaltered, if possible. Modifications or other damages which may hide the cause or render it impossible to analyse are prohibited.

Handling electrostatically conductive components

Electronic assemblies may be sensitive to static electricity. Be sure to handle these assemblies in an ESD-safe manner. Where possible, the assemblies should be replaced in an ESD-safe location. If unable to do so, take ESD-safe precautions when replacing these. Must be transported in ESD-safe containers. The packaging of the assemblies must be ESD-safe. If possible, use the packaging of the spare part or use ESD-safe packaging.

Fitting of spare parts

Observe the above specifications when installing the spare part. Ensure the part and all components are properly installed. Return the cables to the original state before putting into service. When in doubt, contact the manufacturer for additional information.

Returning old electrical appliances for disposal

If you wish to return an electrical product from Bühler Technologies GmbH for proper disposal, please enter "WEEE" in the RMA number box. Please attach the fully completed decontamination declaration form for transport to the old appliance so that it is visible from the outside. You can find more information on the disposal of old electrical appliances on our company's website.

