



ModbusTCP

Gas Analyser for maritime emission monitoring BA 3 MA

Greenhouse gases and pollutants emitted into the atmospheres makes maritime a key contributor to worldwide emissions. Particularly CO₂ and SO₂ are responsible for ocean acidification, thus destroying this habitat. The BA 3 MA gas analyser is developed specifically for measuring these two components in the extreme environmental conditions of **maritime applications**.

The BA 3 MA is **DNV certified** (Statement of Compliance) as per regulation **MEPC 259(68)** and is therefore particularly optimised for monitoring emissions of maritime pollutant emission control system (SO₂ scrubbers). SO₂ traces are measured by NDUV spectroscopy, which is particularly insusceptible to interfering gas. Along with the vibration-protected mounting of the gas sensors therefore makes the device optimal for measuring minimal SO₂ traces.

The standard pressure compensation and thermostatzation of the gas sensors ensure high signal stability, even in highly fluctuating ambient temperatures. In addition to the SO₂ and CO₂ gas concentrations, this also shows the important SO₂/CO₂ quotient in the display and is output via **4 - 20 mA**- and **Modbus TCP output signals**.

MEPC 259(68) certified for measuring maritime emissions

EMC and vibration-protected sensors

Safe for use in ambient temperatures between 41 °F and 113 °F

Smallest measuring range SO₂: 0 - 100 ppm, NDUV

Smallest measuring range CO₂: 0 - 10 Vol.%, NDIR

SO₂/CO₂ quotient display and output [ppm/Vol.-%]

Modbus TCP and 4 – 20 mA output signals

Low T-Drift due to heated gas sensors

Pressure-compensated SO₂ and CO₂ measurement values

User-friendly touch screen with intuitive menu navigation

Optional: Internal sample gas pump and flow meter

Optional: Internal solenoid valves



Technical Data

General

Housing	Dimensions:	19" rack mount housing, 3 HE
	H x W x D:	5.2 x 17.3 x 16.7 in
	Protection class:	IP 20
	Weight:	max. 22 lb
	Display and control:	4.7" touchscreen display
Electric supply	Voltage:	230 V AC or 115 V AC (note nameplate on the unit)
	Mains frequency:	50/60 Hz
	max. power input:	< 150 W
Ambient parameters	Ambient temperature:	41 °F ... 113 °F
	Relative humidity:	< 75 %
	Ambient pressure:	13 psi to 17 psi
	Transport and storage temperature:	41 °F - 149 °F
AUTO cal. Function	Optional: Zero gas + span gas	
Warm up time	At least 30 min (up to 3 h recommended for high-precision SO ₂ measurements in the lower ppm range)	

Sample gas connections

Gas paths	One gas path (with auto cal. function)	
	Screw-in connection:	6 mm (0.04 in) PVDF for 4/6 tube
Inlet parameters	Gas inlet temperature:	41 °F to 122 °F
	Sample gas pressure (absolute):	13 psi to max. 26 psi, reduced to max. 17 psi with internal pump
	Sample gas conditioning:	purified/ filtered (< 10 µm filtration) sample gas with dew point < 50 °F (always 5 K below ambient temperature).

Signal inputs and outputs

Analog output:	4 - 20 mA per channel
Limit relay:	2x per measuring channel (125 V AC, 0.5 A/30 V DC, 1 A)
Status relay:	Error, service, calibration, measuring range (125 V AC, 0.5 A/30 V DC, 1 A)
Binary inlets:	1x per channel + 1x per device
24 Volt output:	1x per channel (to supply binary inputs)
Digital interface:	Modbus TCP

Parts in contact with sample gas

Component	Materials in contact with media	
Pump:	PET, PPS	
Flow regulator:	PTFE, stainless steel (1.4571)	
Gas lines:	FPM (Viton), stainless steel (1.4571)	
Solenoid valves:	PVDF or stainless steel (1.4571)	
Gas ducts:	PVDF or stainless steel (1.4571)	
Flow meter:	PVDF, borosilicate glass	
Measuring cell:	NDUV (SO ₂)	NDIR (CO ₂)
	Stainless steel (SU316), quartz glass, FKM, PTFE, CaF ₂ glass, Nylon 66 GF30 %	

Measuring cells

Measuring cell	NDUV (SO ₂)*	NDIR (CO ₂)*
Largest measuring range (MR)**:	0 - 500 vpm	0 - 15 Vol.%
Smallest measuring range (MR)**:	0 - 100 vpm	0 - 10 Vol.%
Response time t ₉₀ :	< 12 sec	< 15 sec
Linearity deviation:	< 2 % MW or 0.3 % FS (depending on greater value)	< 2 % MW or 0.3 % FS (depending on greater value)
Zero point long-term stability:	< 2 ppm/day or < 1 % FS/day (depending on greater value)	< 1 % FS/day
Span long-term stability:	< 2 % FS/week	< 1 % FS /week
Repeatability:	< 1 % FS	< 1 % FS
Detection limit (2.5σ***):	< 0.3 % FS	< 0.3 % FS
Temperature drift:	< 1 % FS/10K	< 1 % FS/10K
Thermostatization:	Yes	Yes

* Measurement performance in accordance with IMO regulation MEPC 259(68)

** Measuring ranges configurable between max. and min.

*** σ = standard deviation at zero point

Abbreviations:

FS = Full Scale (upper range value)

MW = measurement value

Options for integration

Options currently available:

- Built-in pump
- Gas analysis filter
- Float Flow Meter
- Internal auto-calibration 3/2 way solenoid valve (internal switchover between test gas and process gas)

Gas connections

- Pipe fitting (Ø6 mm)
- PVDF hose screw connections (Ø4/6 mm)

Equipment overview

